



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5152-5
Job Sheet 169698



Part No: **D5152-5**

Job Qty: 24 ea

Part Name: Fwd Step Post



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/19/17

Job Tracking No:

Created By: Mario Poulin

Due Date: 1/12/18

Description:

Type: Stock

Note: DWG REV B IPP REV:A NEW ISSUE 15-01-08 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	24 Ea	1/11/18	1/11/18	0.00	0.00	Start Up Machining-3		<i>18/01/08</i>
100	Doosan	24 pcs	1/12/18	1/12/18	0.00	3.12	Doosan		<i>18/01/08</i>
110	QC	24 pcs	1/12/18	1/12/18	0.00	0.00	QC2 Machining-3		<i>18/01/08</i>
120	QC	24 pcs	1/12/18	1/12/18	0.00	0.00	QC8 Machining-3		<i>18-1-9</i>
150	Packaging	24 pcs	1/12/18	1/12/18	0.00	0.00	Packaging3-2 <i>WAO2</i>		<i>AT 18-01-10</i>
170	QC21-SA	24 Ea	1/12/18	1/12/18	0.00	0.00	QC21		<i>[Signature]</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304R0750 <i>M304 R1.000</i>	1	41	0	0

Part Specifications

Specifications could not be found.

Plex 12/19/17 10:26 AM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐				
Date :	Step #:	QTY Effective :			MRB (QSI042) Approval	
Description Work Order Deviation		Disposition			Completed By	
					Lead hand / Supervisor Approval Verification	
					QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY				
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	
OTHER : ☐						

DART
AEROSPACE
S030126

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Fwd Step Post

PART NO: D5152-5
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 01/08/18

Job No: 169698



Dart Hawkesbury
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Tel (613) 632-5200

Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: D5152-5 Revision: Fwd Step Post														
170	QC21-SA	S030126	169698	24 Ea	0	S030126	WA002		Stock	1/8/2018	Issue Container			
Operation Totals:		1		24	0									
Part Totals:		1		24	0									
Part Number: M304R1.000 Revision: 304 Round Bar 1.00														
100	Receive Ft	S030123	169698	1 ft	0	s012410	Start Up Machining-3		Stock	1/8/2018	Issue Container			
Operation Totals:		1		1	0									
Part Totals:		1		1	0									
Totals:		2		25	0									

Plex 1/12/2018 7:40 AM Dart.Lajeunesse.Marie